

CERTIFICATE

TÜV NORD Systems GmbH & Co. KG

certifies that the company

**ATHCO-ENGINEERING A/S
Fabriksvej 12-14
DK- 6000 Kolding**

has been verified and recognized
as welding workshop in the product range of

**Steel structures, Pressure vessels, heat exchangers and
process units for food- and chemical industries**

based on the requirements of the standard

EN ISO 3834-2

Certificate-No.: 07/204/1326/HS/0808/17

The range of validity and details of the inspection can be seen
on the back page and in our

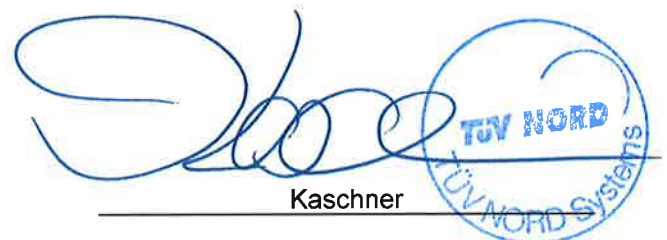
Report No.: 1326ST05470 / SAP No.: 8114505498

The company is using a quality assurance system,
technical equipment, qualified personnel and procedures for joining processes
for manufacturing and testing of welded products.

This certificate is valid until

April 2020

Hamburg, 02.08.2017



Kaschner
Certification body
of TÜV NORD Systems GmbH & Co. KG
Accredited Body

TÜV NORD Systems GmbH & Co. KG • Technikzentrum • Certification Body
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Scope of the welding activities

Only valid in relation and as an attachment to the certificate DIN EN ISO 3834 Part 2

Manufacturer: ATHCO-ENGINEERING A/S, DK-6000 Kolding
 Cert.-no.: 07/204/1326/HS/0808/17
 Date of issue: 02.08.2017

1 Product(s) of the manufacturer

Structural components and steel structures until EXC2 according to EN 1090-2, pressure vessels, heat exchangers and process units for food- and chemical industries

2 Product standards and other standards (see DIN EN ISO 3834-5)

DIN EN 1090-2
 DIN EN ISO 9606-1
 DIN EN ISO 5817
 DIN EN ISO 15612, DIN EN ISO 15613, DIN EN ISO 15614-1

3 Material groups (acc. to CEN ISO/TR 15608)

8.1, 8.2, (not for EN 1090: 10, 43, 45)

4 Welding processes and related material groups

Welding processes (acc. to ISO 4063) with grade of mechanization	Material groups (acc. to CEN ISO/TR 15608)
141 TIG Tungsten inert gas welding, manual	8.1, 8.2, 10, 43, 45
135 MIG Metal active gas welding, partly-mechanized	8.1, 8.2
21 RSW Resistance spot welding, mechanized *)	8.1, 8.2, 10
22 RSEW Resistance seam welding, mechanized *)	8.1, 8.2, 10
15 PAW Plasma arc welding, mechanized *)	8.1, 8.2, 10

*) not for EN 1090 steel structures

5 Responsible welding coordinators

Name	Qualification	Scope of competence and level*
Poulsen, Steen Bjerg	-	Responsible welding coordinator B National Welding Coordinator
Kassaye, Sebu	-	Support. welding coordinator Mechanical Engineer

* The level of knowledge complies with ISO 14731 B, S or C